The supplier/service provider is obliged to take into account current changes to the requirements of this document.

# Test Matrix for Restricted Substances - Version 3.0, dated 02/2021

						Materia	l Types			
Test Items	Proposed Test Methods	Limits		Synthetic Leather (PU,	Polymeric components		Textiles		Coating, Paint,	
			Leather	PVC imitation leather)	(PU, EVA, TPU, PVC, Rubber, TPR, etc.)	Synthetic	Natural	Blends	Pigment Print, Flocking Print, etc	Metals
NPEOs	DIN EN ISO 18254-1:2016 (textile) DIN EN ISO 18218-1:2015 (leather)	REACH Annex XVII < 100 mg/kg (Year 2021)		•		•	•	•	(test with fabric/leather)	
Azo Dyes	EN ISO 14362-1/3:2017 EN ISO 17234-1:2015 EN ISO 17234-2: 2011	≤20 mg/kg (28 amines)	•	(with textile backing only)		•	•	•	(only test when with fabric/leather)	
Allergenic and Disperse Dyes	DIN 54231:2005	< 50 mg/kg		(with textile backing only)		•		•	(only test when with fabric)	
Dimethyl fumarate (DMFu)	ISO/TS 16186	<0.1 mg/kg	•	Suggest test where dessicant sachet present in package, especially for skin contact material						
Short Chain Chlorinated Paraffins (SCCP)	Combined CADS/ISO 18219:2015 method	<1% in substances or preparations <0.15% in articles	•	•	•	test for	● flame resistance treated r	naterial	(if non-scrapable, test with fabric/leather)	
Flame Retardants (OctaBDE, TEPA, TRIS, PBBs, TetraBDE, PentaBDE, HexaBDE, HeptaBDE, HBCDD,	Solvent extraction, followed by GCMS/LCMS	Not detected (DL: 10 mg/kg)	test for flame resistance treated material			test for	● flame resistance treated r	naterial	(test with fabric/leather)	
Formaldehyde	Textile - EN ISO 14184-1 Leather - EN ISO 17226-1 Suggest ISO 17226-2:2008 with confirmation method ISO 17226- 1:2008 in case of interferences	Infant Items < 20 mg/kg Items with direct skin contact < 75 mg/kg Leather 75 mg/kg  Jackets, coats or upholstery 300 mg/kg  Pls see details in RSL table	•	٠		•	•	•	(test with fabric/leather)	
Chromium VI	DIN EN ISO 17075-1:2017 after ageing 24h/80°C/<10% r.h. wool (without aging)	<3 mg/kg	•				• wool			

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# Test Matrix for Restricted Substances - Version 3.0, dated 02/2021

						Materia	l Types			
Test Items	Proposed Test Methods	Limits		Synthetic Leather (PU,	Polymeric components		Textiles		Coating, Paint,	
			Leather	PVC imitation leather)	(PU, EVA, TPU, PVC, Rubber, TPR, etc.)	Synthetic	Natural	Blends	Pigment Print, Flocking Print, etc	Metals
Nickel Release	EN 12472: 2005+ A1:2009 EN 1811: 2011+A1:2015	≤0.5 µg/cm²/week (direct prolonged skin contact) ≤0.2 µg/cm2/week (piercing item)								•
Total Lead	Acid digestions followed by ICP/AAS analysis can also use standard method: CPSC-CH-E1002.08.3 (substrate: Non-metal); CPSC-CH-E1001.08.3 (Substrate: Metal); CPSC-CH-E1003.09.1(Surface Coating)	Children's items 90 mg/kg (coatings) 100 mg/kg (substrates) Illinois only: 40 mg/kg (labelling necessary)  Adult items 90 mg/kg (coatings) 100 mg/kg (substrates)	(if coated, painted, pigment treated)						(if non-scrapable, test with fabric/leather)	•
Total Cadmium	Acid digestions followed by ICP/AAS analysis can also use standard method: Textiles, plastics, and metal: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2017	100 mg/kg US Washington CSPA: 40 mg/kg (children's products)	(if coated, painted, pigment treated)	•	•				(if non-scrapable, test with fabric/leather)	•
Metals (Extractable) Pls see details in RSL table	EN 16711-2:2015 Followed by modified ISO 17075- 1/2 for CrVI verification	1.0 mg/kg								
Organotin Compounds Tri-substitued organostannic compounts (TBT, TPhT) DBT, DOT Pls see details in RSL table	Extraction with methanolic buffer/diethyldithiocarbamate followed by ISO 17353 CEN ISO/TS 16179:2012 (Footwear)	Monobutyl Tin - 100 mg/kg Others 1.0 mg/kg	(if coated, painted, pigment treated)	•	•	(if with antibacterial function/ with print or coating)	(if with antibacterial function/ with print or coating)	(if with antibacterial function/ with print or coating)	(test with fabric/leather)	
Perfluorooctane sulfonic acid and its derivatives (PFOS) Perfluoro octanoic acid (PFOA)	CEN/TS 15968:2014	<1.0 μg/m² in textiles or other coated materials  Pls see details in RSL table	● Only for materials with water/oil/stain repellent functions							
Pentachlorophenol Tetrachlorphenols	KOH extraction, derivatization and analysis § 64 LFGB B 82.02-08 or DIN EN ISO 17070:2015	PCP 0,05 mg/kg (leather & all other materials)  TeCP 0.5 mg/kg Pls see details in RSL table	•	(with textile backing only)		•	•	•	(test with fabric/leather)	

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# Test Matrix for Restricted Substances - Version 3.0, dated 02/2021

						Materia	I Types			
Test Items	Proposed Test Methods	Limits			Polymeric components		Textiles		Coating, Paint,	
			Leather	Synthetic Leather (PU, PVC imitation leather)	(PU, EVA, TPU, PVC, Rubber, TPR, etc.)	Synthetic	Natural	Blends	Pigment Print, Flocking Print, etc	Metals
Phthalates Pls see details in RSL table	Textiles with prints DIN EN ISO 14389 all other articles: CPSC-CH-C1001-09.3	0.1% in total		•	•				(if non-scrapable, test with fabric/leather)	
рН	textiles: ISO 3071 leather: ISO 4045	Textile: Infants: 4.0-7.5 skin contact: 4.0-8.5 without skin contact: 4.0-9.0 Leather: 3.5-7.5	•	•		•			(test with fabric/leather)	
Polycyclic Aromatic Hydrocarbons (PAHs)	AfPS GS:2014	General: ≤1 mg/kg each PAH Toys/childcare articles: ≤0.5 mg/kg each PAH Sum of all PAH: 10 mg/kg		•	•	• Dark color		can test when synthetic content >10%, dark color	(if non-scrapable, test with fabric/leather)	

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				Alkyl phenols (AP)	and Alkylphenol ethoxylates (APEO)				
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note	
Nonylphenol ethoxylates (NPEO)	Various	100 mg/kg	DIN EN ISO 18254- 1:2016 (textile) DIN EN ISO 18218-1:2015 (leather)	natural fibres and composites with natural fibres; PES paddings, downs Synthetic fibers, print/coating, natural leather/synthetic leather	APEOs are used as wetting agents and emulsifiers in silk, linen, cotton and leather APEOs are widely used surfactants through supply chain: APEOs can be used as or found in detergents, scouring agents, spinning oils, wetting agents, softeners, emulsifyid/spersing agents for dyes and prints, impregnating agents, de-gumming for silk production, dyes and pigment preparations, polyester padding and down/feather fillings.	1000 mg/kg REACH Annex XVII in preparations NPEO in textile REACH Annex XVII < 100 mg/kg (Year 2021)	100 mg/kg in EU	AP are restricted in SVHC which are already restricted as last item in this table. OPEO is restricted in commmercial standard like OEKO or other buyer's RSL.	
		Azo D	yestuffs (which by re	eductive cleavage of one	e or more azo-groups may release one or more amines liste	d below)			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note	
4-Aminobiphenyl	92-67-1								
Benzidine*	92-87-5								
4-Chlor-o-toluidine	95-69-2								
2-Naphthylamine	91-59-8								
o-Aminoazotoluene	97-56-3			EN 100 4 4000 4 0047	Textile material:				
2-Amino-4-nitrotoluene	99-55-8		add	litionally to the tests above, in	test method for natural and synthetic fibres) every case where one of the above tests is requested a 4-aminoazobenzene (EN ISO: 14362-3:2017)				
p-Chloraniline	106-47-8	20 mg/kg			,	1907/2006/EC (REACH) Annex XVII, No. 43, 72 GB 18401	30 mg/kg in EU 20 mg/kg in China		
2,4-Diaminoanisole	615-05-4		add	DIN EN ISO 172	Leather material: 234-1:2015 (test method for leather) every case where one of the above tests is requested a				
4,4'-Diaminodiphenylmethane	101-77-9		auu		aminoazobenzene DIN EN ISO 17234-2:2011-06)				
3,3'-Dichlorbenzidine	91-94-1								
3,3'-Dimethoxybenzidine	119-90-4								
3,3'-Dimethylbenzidine	119-93-7								
3,3'-Dimethyl-4,4'-diaminodiphenylmethane	838-88-0								

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		Azo D	yestuffs (which by re	ductive cleavage of one	or more azo-groups may release one or more amines liste	d below)		
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
p-Cresidine	120-71-8							
4,4'-Methylen-bis(2-chloraniline)	101-14-4							
4,4'-Oxydianiline	101-80-4							
4,4'-Thiodianiline	139-65-1							
o-Toluidine	95-53-4							
2,4-Toluylendiamine	95-80-7				Textile material: test method for natural and synthetic fibres)			
2,4,5-Trimethylaniline	137-17-7		add	itionally to the tests above, in e	test method for hatural and synthetic libres) very case where one of the above tests is requested a 4-aminoazobenzene (EN ISO: 14362-3:2017)			
2,4-Dimethylaniline ( 2,4-xylidine)	95-68-1	20 mg/kg				1907/2006/EC (REACH) Annex XVII, No. 43, 72 GB 18401, GB 31701 etc	30 mg/kg in EU 20 mg/kg in China	
2,6-Dimethylaniline (2,6- xylidine)	87-62-7		add	DIN EN ISO 172	Leather material:  34-1: 2015 (test method for leather) every case where one of the above tests is requested a	GB 10401, GB 31701 etc	20 mg/kg in China	
2-Methoxyaniline (= o-anisidine)	90-04-0		adu		minoazobenzene DIN EN ISO 17234-2:2011-06)			
4-Aminoazobenzene *	60-09-3							
4-Chloro-o-toluidinium chloride	3165-93-3							
2-Naphthylammoniumacetate	553-00-4							
4-Methoxy-m-phenylene diammonium sulphate	39156-41-7							
2,4,5-Trimethylaniline hydrochloride	21436-97-5							

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				Allergenic Disperse	Dyes and other forbidden dyestuffs			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Disperse blue 1	2475-45-8							
Disperse blue 3	2475-46-9							
Disperse blue 7	3179-90-6							
Disperse blue 26	3860-63-7							
Disperse blue 35	12222-75-2							
Disperse blue 102	12222-97-8					§ 30 German LFGB South Korea KC Mark 1907/2006/EC (REACH) Annex XVII, No. 72		
Disperse blue 106	12223-01-7			synthetic fibres and blends with synthetic fibres, cellulose actetate	Disperse dyes can be found in synthetic fibres, especially PES and are more common in dark fabrics		Usage ban in Germany, no limit fixed.	
Disperse blue 124	61951-51-7	Limit=50mg/kg DL=15mg/kg	DIN 54231:2005				South Korea (50 mg/kg)	
Disperse brown 1	23355-64-8						Some restricted in EU - 50 mg/kg	
Disperse orange 1	2581-69-3							
Disperse orange 3	730-40-5							
Disperse orange 37 / 59 / 76 *	12223-33-5 13301-61-6 51811-42-8							
Disperse orange 149	85136-74-9							
Disperse red 1	2872-52-8							
Disperse red 11	2872-48-2							

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	Allergenic Disperse Dyes and other forbidden dyestuffs											
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note				
Disperse red 17	3179-89-3											
Disperse yellow 1	119-15-3											
Disperse yellow 3	2832-40-8											
Disperse yellow 9	6373-73-5					§ 30 German LFGB	Usage ban in Germany, no limit fixed.					
Disperse yellow 23 *	6250-23-3	Limit=50mg/kg DL=15mg/kg	DIN 54231:2005	synthetic fibres and blends with synthetic fibres, cellulose actetate	Disperse dyes can be found in synthetic fibres, especially PES and are more common in dark fabrics	South Korea KC Mark 1907/2006/EC (REACH) Annex XVII, No. 72	South Korea (50 mg/kg)					
Disperse yellow 39	12236-29-2						Some restricted in EU - 50 mg/kg					
Disperse yellow 49	54824-37-2											
Basic Red 9	569-61-9											
Basic Violet 3	548-62-9											
					ical Active Substances							
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note				
Dimethyfumarate (DMFu)	624-49-7	0,1 mg/kg	ISO/TS 16186:2012	shoes, all item packed together with silicagel bags leather	anti mold agent, added to silical bags, often found in shoes Leather material	REACH Annex XVII	0,1 mg/kg					

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	Chlorinated Aromatic Hydrocarbons										
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note			
$\alpha, \alpha, \alpha$ -trichlorotoluene; benzotrichloride	98-07-7										
a-chlorotoluene; benzyl chloride	100-44-7	1.0 mg/kg	EN 17137:2018	Polyester fibres	May be used as carriers in the dyeing process of polyester or wool/ polyester fibers.	1907/2006/EC (REACH) Annex XVII, No. 72	as stated				
α, α,α,4-tetrachlorotoluene; p- chlorobenzotrichloride	5216-25-1										
				Ch	lorinated Paraffins						
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note			
Short chain (C10-C13) * Short-chain Chlorinated Paraffins (SCCPs) (C10-C13)	85535-84-8	1500 mg/kg	Combined CADS/ISO 18219:2015 method	leather, prints plastic&polymers, coating, textile with flame resistance treatments	Used as fat-liquoring agents in leather production; also as a plasticizer in polymer production; and flame retardants	Regulation (EU) 2019/1021 (POP regulation)	<1% in substances or preparations <0.15% in articles				
				F	Flame Retardants						
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note			
Tris-(2,3-dibromopropyl)- phosphate (TRIS)	126-72-7		Extraction with methanol,		no findings within last 10 years For materials if flame resistance finish appled	1907/2006/EC (REACH) Annex XVII, No. 4					
Tris(aziridinyl)-phosphine oxide (TEPA)	5455-55-1		GC/MS or LC/MS		no findings within last 10 years For materials if flame resistance finish appled	1907/2006/EC (REACH) Annex XVII, No. 7	Not permitted for use TRIS, TEPA,PBB: Prohibited				
Polybromobiphenyls (PBB)	59536-65-1				findings are extremly rare For materials if flame resistance finish appled	1907/2006/EC (REACH) Annex XVII, No. 8					
Octabromodiphenyl Ether (OctaBDE)	32536-52-0				findings are extremly rare For materials if flame resistance finish appled	1907/2006/EC (REACH) Annex XVII, No. 45	OctaBDE, TCEP, TXP, Boron containted compounds:				
Tetrabromodiphenyl ether(TetraBDE)	Various	Not detected (DL: 10 mg/kg)	extraction with Methanol, GC/MS or LC/MS	Materials if flame resistance	For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)	0.1%(w/w) HBCDD: 100 mg/kg	Note: Tetra, Penta, Hexa, Hepta, Octa, Deca BDE all belongs to <u>PBDEs</u> , can just			
Pentabromodiphenyl Ether (PentaBDE)	32534-81-9	(SE. 10 mg/kg)	SOINIS OF FOUND	finish appled	findings are extremly rare For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)	TetraBDE, PentaBDE.	list and test Poly Brominated Diphenylethers (PBDEs) as one item.			
Decabromodiphenyl Ether (DecaBDE)	1163-19-5				findings are extremly rare For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)	Articles - 500 mg/kg for sum of tetra-, penta-, hexa-, hepta- and decaBDE				
Hexabromodiphenyl ether(HexaBDE)	various				For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)					

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Heptabromodiphenyl ether(HeptaBDE)	various				For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)	Not permitted for use	
Hexabromocyclododecane (HBCDD)	25637-99-4, various				findings are extremly rare For materials if flame resistance finish appled	Regulation (EU) 2019/1021 (POPs)	TRIS, TEPA,PBB: Prohibited	
Tris (2-chloroethyl) phosphate (TCEP)	115-96-8		extraction with Methanol, GC/MS or LC/MS		For materials if flame resistance finish appled	REACH SVHC candidate list	OctaBDE, TCEP, TXP, Boron containted compounds:	
Trixylyl phosphate(TXP)	25155-23-1	Not detected		Materials if flame resistance	For materials if flame resistance finish appled	REACH SVHC candidate list	0.1%(w/w)  HBCDD: 100 mg/kg	
Tris(1,3-dichloro-isopropyl) phosphate (TDCPP)	13674-87-8	(DL: 10 mg/kg)		finish appled	For materials if flame resistance finish appled	US states law	TetraBDE, PentaBDE,	
Tetrabromobisphenol A (TBBP A)	79-94-7				For materials if flame resistance finish appled	US states law	HexaBDE, HeptaBDE, DecaBDE: Substances - 10 mg/kg	
Diboron trioxide	1303-86-2				For materials if flame resistance finish appled	REACH SVHC candidate list	Articles - 500 mg/kg for sum of	
Disodium tetraborate, anhydrous	1330-43-4, 12179-04-3, 1303-96-4		Boron containted compounds: Acid Digestion, followed by ICP		For materials if flame resistance finish appled	REACH SVHC candidate list	tetra-, penta-, hexa-, hepta- and decaBDE	
Boric acid	10043-35-3, 11113-50-1		analysis		For materials if flame resistance finish appled	REACH SVHC candidate list		
Tetraboron disodium heptaoxide, hydrate	12267-73-1				For materials if flame resistance finish appled	REACH SVHC candidate list		
					Formaldehyde			
					Formalderlyde			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
RESTRICTED SUBSTANCE	CAS NUMBER	Infant Textiles with direct skin contact 20 mg/kg 16 ppm (Japan law 112)	TEST METHOD  EN ISO 14184-1:2011 GB/T 2912.1-2009 JIS L 1041-1983 A	<b>Matrix</b> Textiles	REMARKS  Formaldehyde resins are commonly used to suppress wrinkling and shrinkling or for pleating (plissees)	1907/2006/EC (REACH) Annex XVII, No. 72 Others. Denmark 07/2000 GB China GB 18401	Mandatory Limit	Note
RESTRICTED SUBSTANCE	CAS NUMBER	Infant Textiles with direct skin contact 20 mg/kg 16 ppm (Japan law	EN ISO 14184-1:2011 GB/T 2912.1-2009		REMARKS  Formaldehyde resins are commonly used to suppress wrinkling and shrinking or	1907/2006/EC (REACH) Annex XVII, No. 72 Others. Denmark 07/2000	Mandatory Limit  the mentioned values are mandatory for many countries	Note

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					Metals			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Chromium VI (Chromate)	18540-29-9	3 mg/kg	DIN EN ISO 17075- 1:2017 after ageing 24h/80°C/<10% r.h. Wool (without aging)	leather	Associated with leather tanning and wool dyeing	German Consumer Goods Ordinance Annex 4, No. 2 1907/2006/EC (REACH) Annex XVII, No. 47	as stated (EU and South Korea)	
Nickel release	7440-02-0	≤0.5 µg/cm²/week (general) ≤0.2 µg/cm2/week (piercing item)	EN 12472: 2005+ A1:2009, EN 1811:2011+A1:2015	metal parts	metal accessories, jewellery with prolonged skin contact Or piercing parts	1907/2006/EC (REACH) Annex XVII, No. 27	as stated	
				М	etals (Extractable)			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Cadmium and its compounds			EN 16711-2:2015					
Chromium VI compounds		1 mg/kg	EN 16711-2:2015 Followed by modified ISO 17075-1/2	odified ISO 1/2 Textile items	All dyed textiles	1907/2006/EC (REACH) Annex XVII, No. 72	as stated	
Arsenic compounds		, mg/kg	EN 16711-2:2015					
Lead and its compounds			2.1 107 11 2.2010					
				Mo	etals - total content			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Lead *	7439-92-1	Children's items 90 mg/kg (coatings) 100 mg/kg (substrates) Illinois only: 40 mg/kg (labelling necessary)	Acid digestions followed by ICP/AAS analysis Can also use standard method: CPSC-CH- E1002.08.3 (substrate: Non-metal); CPSC-CH-E1001.08.3	Surface coatings, Plastics, paints, inks, non-dyed print(pigments), metals, rubber, treated leather According to scope of 16 CFR Part 1500	all articles Associated with pigments, as heaf/light stabilizer for plastic, electroplating agent in alloys.	US State Law, Denmark Statutory order N. 1012	lead restriction (US): 90 mg/kg (coatings) 100 mg/kg (substrates) illinois only: 40 mg/kg (labelling necessary) lead restriction REACH Arnex XVII, No. 63: 500 mg/kg (jewellery)	Pis also refer to additional restrictions about heavy metals in China (total As, extractable heavy metal, leachable/sollube heavy metals) in additional
		Adult items 90 mg/kg (coatings) 100 mg/kg (substrates)	(Substrate: Metal); CPSC-CH- E1003.09.1(Surface Coating)	Surface coatings, Plastics, paints, inks, non-dyed print(pigments), metals, rubber, treated leather According to scope of 16 CFR Part 1500	all articles Associated with pigments, as heat/light stabilizer for plastic, electroplating agent in alloys.	US State Law, Denmark Statutory order N. 1012	Articles or accessible parts may be placed in the mouth by children: 500 mg/kg; Or rate of lead release ≤0.05 μg/cm2 per hour	document (Additional China restriction) sent in the email.

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Cadmium*	7440-43-9	100 mg/kg US Washington			all articles Associated with pigments, as stabilizer for plastic, electroplating agent in alloys.	1907/2006/EC (REACH) Annex XVII, No. 23 US states law	US Washington CSPA: 40 mg/kg (children's products) REACH Annex XVII, No. 23: 100 mg/kg (plastic, Metal Jewelry) 0.1% (painted articles)	
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				Org	ganotin Compounds			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Monobutyl tin (MBT)	various	100 mg/kg						
Dibutyl tin*(DBT)	various	1 mg/kg					South Korea –clothing (Infants:	
Tributyl tin (TBT)+compounds	various	1 mg/kg	extraction with methanolic		prints, adhesives, PU, silicon (zipper pullers) lacqueres		TBT 0,5 and DBT 1,0 mg/kg; Adults: TBT 1 mg/kg)	
Dioctyl tin (DOT) + compounds	various	1 mg/kg	buffer/ diethyldithiocarba- mate followed by ISO 17353 CEN ISO/TS 16179:2012 (Footwear)	all PU items, plastic accessories, adhesives, coating, print, paint, rubber			EU REACH Annex XVII No. 20: 1000 mg/kg	Same as TBT, TPhT, newly
Triphenyl tin (TPhT) + compounds	various	1 mg/kg			As catalysts in plastic and glue production, and heat stabilizers in	2009/425/EC South Korea, Japan	referring to tin content (Tri- substituted organostannic compounds such as TBT,	added organotin compounds (TMT, TOT, TPT,TCyHT) all belongs to Tri-substituted
Trimethyltin (TMT)	Various	1 mg/kg		coating, print, paint, rubber	plastics/rubber. Associated with inks, paints, coating, print, metallic glitter, polyurethane products and heat transfer material.		TPhT)	organostannic compounds
Trioctyltin (TOT)	Various	1 mg/kg		(wedi)			Japan: TBT, TPhT 1mg/kg, each	
Tripropyltin (TPT)	Various	1 mg/kg						
Tri-cyclohexyltin(TCyHT)	Various	1 mg/kg						
					pH Value			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
рН	N/A	Textile: Infants: 4.0-7.5 skin contact: 4.0 - 8.5 without skin contact: 4.0 - 9.0; Leather: 3.5-7.5	textiles: ISO 3071 leather: ISO 4045	all textile and leather items	often checked by Chinese authorities (quick and cheap test)	GB 18401 (textile)	as stated	
				Perfi	uorinated Compounds		·	
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Perfluoro octane sulphonate (PFOS) and related substances	1763-23-1 Various	2				Regulation (EU) 2019/1021 (POPs)		
Perfluoro octanoic acid (PFOA) its salts	335-67-1 Various	1 μg/m²	CEN/TS 15968:2014	stain and/or water /oil repellend finished textiles and	Test only necessary if the product was finished in Asia	1907/2006/EC (REACH)	as stated  PFOA in REACH Annex XVII: 25 ppb	
PFOA-related substance	Various	1 mg/kg		leathers		Annex XVII, No.68 Regulation (EU) 2020/784 (POPs)	PFOA-related substance in REACH Annex XVII: 1000 ppb	

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					Phthalates			
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Dibutylphthalate (DBP)  Benzylbutylphthalate (BBP)  Bis-(2-ethylhexyl)phthalate (DEHP) *  Di-iso-butylphthalate (DIBP)  Diisononylphthalate (DINP)  Diisodecylphthalate (DIDP)	84-74-2 85-68-7 117-81-7 84-69-5 28553-12-0 26761-40-0		Textiles with prints DIN EN ISO 14389 all other articles CPSC-CH-C1001-09.3	plastics, prints, accessories, coatings	very common in prints and coatings, plastics (packagings if lacquered), can also be found in adhesives&glues.	1907/2006/EC (REACH) Annex XVII, No. 518.52, REACH SVHC Candidate list, New US CPSIA, Califonia Prop. 65, Califonia Toxic Toy Bill AB1108  Turkey The Ministry of Economy Import Inspection Requirements for Footwear  1907/2006/EC (REACH) Annex XVII, No. 52 Califonia Prop. 65 Califonia Toxic Toy Bill AB1108; Turkey The Ministry of Economy Import Inspection Requirements for Footwear	1907/2006/EC (REACH) Annex XVII, No. 51852 and 72 Sum of DBP/BBP/DEHP  ≤ 0.1 % Sum of DBP/BBP/DEHP/DIBP/ID-P/ID- hP/DMEP/DIPP/I2- benzenedicarboxylic acid; di-C 6-8-branched alkylesters, C 7-rich < 1000 mg/kg Sum of DINP/DIDP/DNOP  ≤ 0.1 %  New US CPSIA Sec 108(16 CFR 1307): 1000mg/kg, each 1000 mg/kg (REACH SVHC) Turkey: Sum of DBP/BBP/DEHP/DINP/DIDP/D NOP 0.1%	U.S. Consumer Product Safety Commission (CPSC) volted to approve a Final Rule 16 CFR 1307: delete DNOP and DIDP, adding DIBP, DPP, DnHP, DCHP to accessible plasticized components of a toy or child care article products. In total 8P: DEHP; DBP; BBP; DINP; DIBP; DPP; DnHP; DCHP. Although California, REACH etc. still have restriction for DNOP and DIDP.
Dipentylphthalate (DPP)  Dihexy/phthalate (DnHP)  1,2-Benzenedicarboxylicsäure, di-C6-8-branched alkyl esters, C7-rich  Bis(2-methoxyethyl)phthalate(DMEP)  Disopentylphthalate(DIPP)  Di-cyclohexyl phthalate ( DCHP)  Dipentyl phthalate, branched and linear(1,2-Benzenedicarboxylic acid, dipentylester, branched and linear)	131-18-0 84-75-3 71888-89-6 117-82-8 605-50-5 84-61-7	1000 mg/kg, sum all o				1907/2006/EC (REACH) Annex XVII, No. 72		
1,2-Benzenedicarboxylicacid, di-C7-11-branched and linear alkyl esters (DHNUP) n-Pentyl-isopentylphthalate(NPIPP)  Dihexyl phthalate, branched and linear (1,2-Benzenedicarboxylic acid, dihexylester, branched and linear)(DHXP/DIHEXP)  1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters; 1,2-benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters with ≥0.3% of dihexyl phthalate  Diisohexyl phthalate (DIHEXP)	68515-42-4 776297-69-9 68515-50-4 68515-51-5 68648-93-1 71850-09-4				not often in use can be found in prints and coatings, plastics (packagings if lacquered), adhesives &glues.	1907/2006/EC (REACH) Candidate List		

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Chlorinated Phenols								
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Pentachlorophenol (PCP)	87-86-5	0,05 mg/kg (textiles) 0,5 mg/kg (leather & all other materials)	KOH extraction, derivatization and analysis § 64 LFGB B 82.02-08 or DIN EN ISO 17070:2015	leather, silk, PES, natural fibers, print	leather preservative, to be found also in printed silk, printed PES from India as well as in dyed PES in dark shades Suggest adding: Preservatives in print pastes, prevent mould and kill insects in natural fiber like cotton	Regulation (EU) 2019/1021 (POPs) German Chemicals Prohibition Ordinance Annex to § 1; No. 15 China GB 25036 and GB 25038 for textile and synthetic leather materials.	Prohibited 5 mg/kg China: Not detected (0.5 mg/kg)	
Tetrachlorphenols(TeCP)	58-90-2 4901-51-3 935-95-5	0,5 mg/kg				Swiss Regulation 814.82 China GB 25036 and GB 25038 for textile and synthetic leather materials.	ban of use no limit fixed China: Not detected (0.5 mg/kg)	

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Polycyclic Aromatic Hydrocarbons (PAH)								
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Benzo[a]anthracene	56-55-3							
Benzo[a]pyrene	50-32-8					1907/2006/EC (REACH) Annex XVII, No. 50 1907/2006/EC (REACH) Annex XVII, No. 72	1907/2006/EC (REACH) Annex XVII, No. 50: Toys&childcare products: 0.5 mg/kg, each; Other articles: 1mg/kg, each	
Benzo[b]fluoranthene	205-99-2	each PAH: 1,0 mg/kg						
Benzo[e]pyrene	192-97-2	Toys&childcare products: 0.5 mg/kg,						
Benzo[j]fluoranthene	205-82-3	each;						
Benzo[k]fluoranthene	207-08-9	Other articles: 1mg/kg, each						
Chrysene	218-01-9							
Dibenzo[a,h]anthracene	53-70-3							
Acenaphtene	83-32-9							
Acenaphthylene	208-96-8			rubber, black plastics, black lacquered item, coating, print				
Anthracene	120-12-7							
Benzo[ghi]perylene	191-24-2							
Cyclopenta[c,d]pyrene	27208-37-3							
Dibenzo[a,e]pyrene	192-65-4							
Dibenzo[a,h]pyrene	189-64-0					Eco-Labels GS mark	GS mark requirements(Category 1,2,3)	
Dibenzo[a,i]pyrene	189-55-9	sum all PAH:						
Dibenzo[a,l]pyrene	191-30-0	10 mg/kg						
Fluoranthene	206-44-0							
Fluorene	86-73-7							
Indeno[1,2,3-cd]pyrene	193-39-5							
1-Methylpyrene	2381-21-7							
Naphthalene	91-20-3							
Phenanthrene	85-01-8							
Pyrene	129-00-0							

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Quinoline								
RESTRICTED SUBSTANCE	CAS NUMBER	LIMIT VALUE	TEST METHOD	Matrix	REMARKS	Legal Basis	Mandatory Limit	Note
Quinoline	91-22-5	50 mg/kg	DIN 54231:2005 with methanol extraction	all textile and leather items	May be found as an impurity in polyester and some dyestuffs.	1907/2006/EC (REACH) Annex XVII, No. 72	as stated	
	Solvents							
Dimethylformamide (DMFa) N, N-dimethylformamide	68-12-2	500 ppm	Textiles: EN 17131:2019 All other materials: DIN CEN ISO/TS 16189:2013	PU, PU coatings	Commonly used in the production of solvent-based polyurethane materials. May also be used to process adhesives, plastics, PU resins, or as a cleaning solvent.		SVHC 1000mg/kg 1907/2006/EC (REACH) Annex XVII, No. 72 <3000 mg/kg	
N-methyl-2-pyrrolidone; 1-methyl-2-pyrrolidone (NMP)	872-50-4	1000 ppm		Some synthetic fibres	Commonly used as solvent for fibres production e.g. polyacrylnitrile, spandex			
N,N-dimethylacetamide (DMAC)	127-19-5			Textile treatments	May be used as a solvent for surface treatment on textiles, resins.			
Toxic elements in Packaging								
Cadmium, Lead, Chromium (VI), Mercury	Various	sum 100 mg/kg	Acid Digestion and ICP analysis Cr VI refer to IEC62321:2008 UV-vis or ISO 17075 UV-vis	Packaging	Packaging	2004/12/EC (Packaging and packaging waste) US TPCH (The Toxics in Packaging Clearinghouse)	sum of the 4 heavy metals: 100 mg/kg	

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#### Additional SVHCs

The REACH Regulation has other requirements for substances in articles which are identified as substances of very high concern (SVHC). These SVHCs are detailed in Annex XIV of the REACH Regulation 1907/2006. This list is updated periodically and suppliers must be aware of the requirements

Porsche Design Group requires that the substances listed in Annex XIV should not be used in the manufacture of any of its products.

However, if any of the substances are used, Porsche Design Group may be required to provide consumers with information to ensure the safe use of the product and may also be required to provide consumers safety information about the SVHC when requested.

If any SVHC is used in the production of any Porsche Design Group product, the supplier MUST advise of the presence in the article to ensure that Porsche Design Group is in a position to fulfill any obligations.

The list of SVHCs can be found at

Candidate list of Substances of Very High Concern (SVHC) for authorisation: http://echa.europa.eu/web/guest/candidate-list-table

Summary of obligations resulting from inclusion in the Candidate List of Substances of Very High Concern for authorisation: http://echa.europa.eu/web/guest/candidate-list-obligations

#### Legend:

\* = most critical substances

#### conversion table between mg/kg and %

mg/kg	%-value
0.01	0.000,001
0.1	0.000,01
1	0.000,1
10	0.001
100	0.01
1000	0.1
10 000	1
100 000	10
1 000 000	100

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